

Allowable Defects

a) Single (individual) lites up to 6 square feet.

1. Scratches – Viewable as stated above must be 1” or less. No more than 1 is allowed per lite.
2. Debris, Dirt, Spots – Viewable as stated above, must be 1/16” or less. No more than 1 is allowed per lite.
3. Seeds, Bubbles, Knots, Stones – Viewable as stated above, must be 1/16” or less. No more than 1 is allowed per lite.
4. No more than 1 total viewable defect as described above is allowed per lite.
5. Shells – No more than ¼” from edge less than ½ the thickness of the lite. No more than 1 per side.
6. Chips – No more than 1/8” from the edge. No more than 1 per side. (see illustration for chip)
7. Coating – Must be uniform on the lite inspected when viewed in transmission using the inspection criteria previously stated above.
8. The border area is comprised of 2 inches plus ½” from each edge of the lite. All other area is the central area (see illustrations)

Visual Inspection Criteria Visual Aid

Lites up to 6 square feet

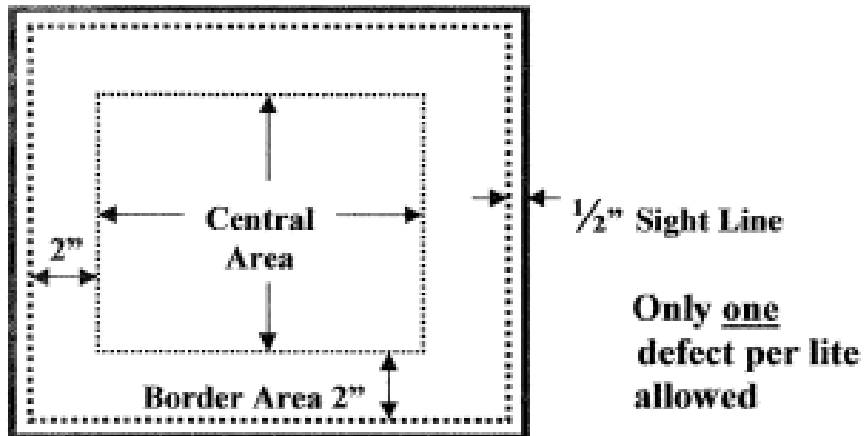
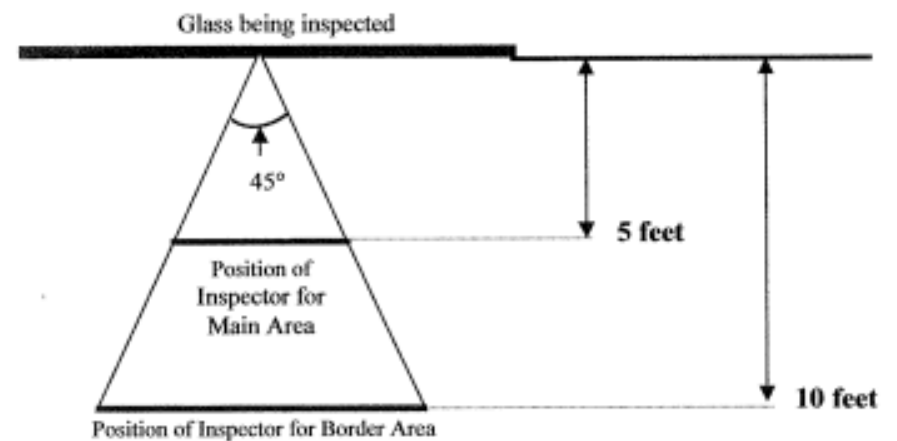
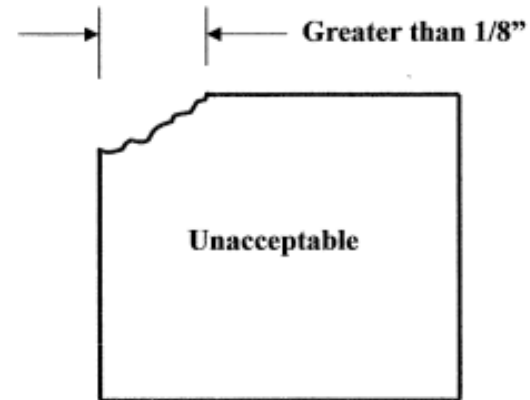
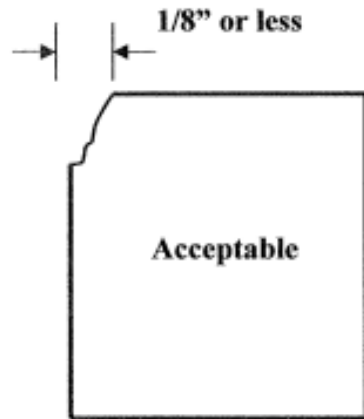


Diagram 2



Understanding Glass Chips and Shells

Glass Chips



Glass Shells

